



United States Steel Corporation  
Clairton Plant  
400 State Street  
Clairton, PA 15025

April 15, 2024

Mr. Gary Ficshman  
Coke Oven Engineer  
Allegheny County Health Department  
Department of Air Quality  
836 Fulton Street  
Pittsburgh, PA 15233-8144

Subject: USS Clairton Works  
Process Information  
Title V Permit 0052

Dear Sir:

The attached forms list Clairton Plant coking and desulfurization process information for the month of March, 2024. This satisfies the requirements of paragraphs IV.29, V.A.5.a, V.C.5.a, V.E.5.a, and V.N.5.c of the Title V operating permit #0052 as issued on March 27, 2012.

I certify that based on the information and belief formed after reasonable inquiry, the statements and information in this document are true, accurate, and complete. Any questions concerning this matter should be referred to Michael Dzurinko at 412-233-1467.

Sincerely,

A handwritten signature in blue ink, appearing to read 'Mark A. Jeffery'.

Mark A. Jeffery  
Plant Manager  
Clairton Works

Attachment

**MONTHLY REPORT TO ALLEGHENY COUNTY HEALTH DEPARTMENT  
BUREAU OF AIR POLLUTION CONTROL  
COKE PLANT OPERATION DATA  
USS CORPORATION - USS CLAIRTON WORKS (Please print or type)**

for Month: 3 Year: 2024 BAPC Use Only Date Received: \_\_\_\_\_  
(to be received by the Bureau no later than 20 days after the end of each month)

**DAILY AVERAGE FOR THE MONTH**

Coal Charged (Tons)	11,521
Coke Produced (Tons)	8,583
Total COG Produced (MMCF)	144.0
Quench Water Used (Gallons)	1,416,000 (Estimated)
Elemental Sulfur Produced (Tons)	35.1
Sulfur Content of Coal (%)	1.02
Sulfur Content of Coke (%)	0.82

**PUSHING CONTROL SYSTEM(S) - MONTHLY AVAILABILITY**

	Total Pushes	Total Pushes Controlled	% of Pushes Controlled
System 13,14,15	4430	4413	99.62%
System 19,20	5418	5410	99.85%
"B" Battery	2548	2548	100.00%
"C" Battery	3172	3172	100.00%
Total	15568	15543	99.84%

**PUSHING CONTROL OUTAGE SUMMARY \***

System	Start Date	Time	End Date	Time	Hrs. Out	# Ovens Not PEC	USS BRKDWN #	Reason(s) for Outage
19 20 PEC	09-Mar-24	0515	09-Mar-24	0700	1.75	8	24-0007	ACHD #22741; PEC hood car drive issue
13 14 15 PEC	20-Mar-24	0410	20-Mar-24	0630	2.33	17	24-0008	ACHD #22747; Loss of commincation between baghouse and PEC hood

**CONTAMINATED WATER (C. W.) QUENCHING SUMMARY \***

Date	Start Time	End Date	Time	Hrs. Out	BAPC BRKDWN #	Avg. C.W. (GPM) to: Quench	Treatment Plant	Cause of C.W. Usage
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Total:

\* Attach additional pages if necessary

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BUREAU OF AIR POLLUTION CONTROL  
DESULFURIZATION PLANT DATA  
USS CORPORATION - USS CLAIRTON WORKS (Please print or type)**

BAPC Use Only  
Date Received: \_\_\_\_\_

for Month: 3 Year: 2024  
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**H2S OR EQUIVALENT H2S (GR./100 DSCF) IN:**

Date	1 % of Raw COG	2 Clean COG	3 Tail Gas	2 + 3	Date	1 % of Raw COG	2 Clean COG	3 Tail Gas	2 + 3
1	2.9	6.4	0.1	6.5	17	2.8	5.1	0.2	5.3
2	3.0	6.2	0.2	6.4	18	2.5	4.8	0.2	5.0
3	3.0	6.8	0.2	6.9	19	2.6	4.7	0.1	4.7
4	2.9	7.0	0.2	7.2	20	2.9	5.2	0.2	5.3
5	2.9	7.3	0.2	7.5	21	2.8	5.7	0.1	5.8
6	3.1	7.6	0.2	7.7	22	2.9	5.1	0.1	5.2
7	3.0	6.9	0.2	7.1	23	2.9	5.2	0.2	5.3
8	2.7	4.9	0.2	5.1	24	2.6	5.1	0.1	5.3
9	2.7	5.7	0.2	5.9	25	2.8	5.7	0.1	5.8
10	N/A	6.0	0.1	6.1	26	2.9	5.5	0.2	5.7
11	N/A	6.7	0.2	6.8	27	3.0	5.7	0.2	5.8
12	2.1	6.1	0.1	6.2	28	3.0	6.1	0.2	6.3
13	2.9	5.2	0.2	5.4	29	2.9	5.7	0.2	5.9
14	2.9	5.1	0.1	5.2	30	3.0	6.4	0.1	6.5
15	2.9	4.9	0.2	5.1	31	2.9	5.9	0.2	6.1
16	2.8	4.8	0.1	4.9	Avg. Mo.	2.8	5.8	0.1	5.9

Plant Std. Gr. H2S/100 DSCF 35  
# of Days that [2+3] Exceeded Std. 0  
NA - Stack analyzer down

**DESULFURIZATION PLANT OUTAGE SUMMARY \*\*\***

Date	Start Time	End Date	Time	Hrs. Out	USS BRKDWN #	Cause
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\*\* Redundant Equipment or No Environmental Impact

Total: 0.0  
Percent Availability of COG Desulf. Plant (Monthly) 100.00%  
\*\*\* Desulfurization Plant reporting includes upstream processes which affect overall recovery

**RAW COKE OVEN GAS INCIDENTS**

Date	Battery	Start Time	End Time	Duration		Flared		Cause of incident
				Minutes	Seconds	Yes	No	
21-Mar-24	C	22:00	22:35	35	0	Yes		Flaring on the south end flare stack for C battery was due to a broken arm on the rexa gate valve for the south end flare stack.

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for Month: 3 Year: 2024 BAPC Use Only  
(to be received by the Bureau no later than 20 days after the end of each month) Date Received: \_\_\_\_\_

QUENCH TOWER OUTAGE SUMMARY \*

System	Start Date	Time	End Date	Time	Hrs. Out	# Ovens Not Baffled	USS BRKDOWN #	Reason(s) for Outage
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\* Attach additional pages if necessary

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Pushing Control Operation at Reduced Efficiency Summary \*

System	Start Date	Time	End Date	Time	Hrs. Out	# Ovens Reduced Efficiency	USS BRKDWN #	Reason(s) for Outage
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for Month: 3

Year: 2024

**Pushing Control Outage Summary**  
(1 Hour or Less Duration)

System	Date	Turn	# Ovens Not PEC	Reason(s) for Outage
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STACK CONTROL SYSTEM(S) - MONTHLY AVAILABILITY

Facility	Start Date	Time	End Date	Time	Duration Hrs.	USS Reference #	Reason(s) for Outage
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\* Attach additional pages if necessary